				_
Work	Order	ID	-66677	٦

Wednesdav. February 23. 2011 3:26:40 PM



Page 1

Item ID: D3200-3 Accept Setup Start Revision ID: Stop Item Name: Door Wedge Start Date: 3/2/2011 **Start Oty: 20.00 Cust Item ID:** Required Date: 3/4/2011 Req'd Oty: 20.00 **Customer:** Reference: Run Start Date://-02-23 Approvals: **Process Plan:** Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Description Code Qty **Run Hours Oty** Number Draw Nbr Revision Nbr D3200 Rev A 100 0.00 BAND SAW Bandsaw 0.00 Memo 11/03/21 Jeaspa Bandsaw Cut blank: 1.000 X 1.970" 110 0.00

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

0.00

1-Machine D3200-3 as per Folio FA337 and Dwg D3200□2-Deburn

120

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control



Insp. Stamp

SL 11/03/28

									
W/O:			W	ORK ORDER CHANG	ES				\$
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							- April - Apri		
Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:		•	WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verification App		Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	ion C	Chief Eng	QC Inspector

Page 2

Wednesday, February 23, 2011 3:26:40 PM

Item ID:

D3200-3

Accept

Setup Start

Stop

Item Name: **Start Date:**

Revision ID:

Door Wedge 3/2/2011

Start Qty: 20.00

Req'd Qty: 20.00



Date:_____

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Required Date: 3/4/2011

Process Plan: _____ Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/ **Work Center ID**

130

QC

Quality Control

Operation Description

QC8- Inspect parts - second check

Set Up/ **Run Hours**

Tool # Plan Code

Accept Qty

Reject Qty

Insp. Reject Number Stamp

Memo

0.00

113/28

140

Packaging

Packaging

Memo

Memo

0.00

0.00

150

QC

Quality Control

QC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location: 40

0.00

0.00

W/O:			WO	RK ORDER CHAN	GES					1.
DATE	STEP	PRO	OCEDURE CHAN	IGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #:	Fault Categ	ory:	NCR:	Yes N	lo DQ	 A:	Date:	
		olution:								
NCR:			WORK ORDE	R NON-CONFORM	IANCE (I	NCR)				
DATE	STEP	Description of NC			ection B	·: 0		cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	-	ign & Date	Sect	ion C	Chief Eng	QC Inspector
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•						·				
· · · · · · · · · · · · · · · · · · ·										-

Picklist Print

Wednesday, February 23, 2011 3:26:46 PM

Work Order ID: 66677

Parent Item:

D3200-3

Parent Item Name: Door Wedge



Start Date: 3/2/2011

Required Date: 3/4/2011

Page 1

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MŪHMWB10-		Purchased	No			100	sf	368.1000	0.015	0.315789			- //
										JL 11/03	laa		

UHMW 1" Black

<u>Location</u>	Loc Qty	Loc Code	
MAT	368.1		
115955	38.8		<u>.4</u>
116554	108.3		
116796 `	18		
116797	203		

Dait Ac	OSPUCE									
W/O:	1		WO	RK ORDER CHANG	ES					t
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory:	_ NCR: Ye	es No	DQ.	A:	Date: _	
	Re	esolution:	Disposition):	_ QA: N/C	Clos	ed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE (N	CR)				
2475	0750	Description of NC			ion B		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate		ion C	Chief Eng	QC Inspector
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							· · · · · · · · · · · · · · · · · · ·			
	1									1

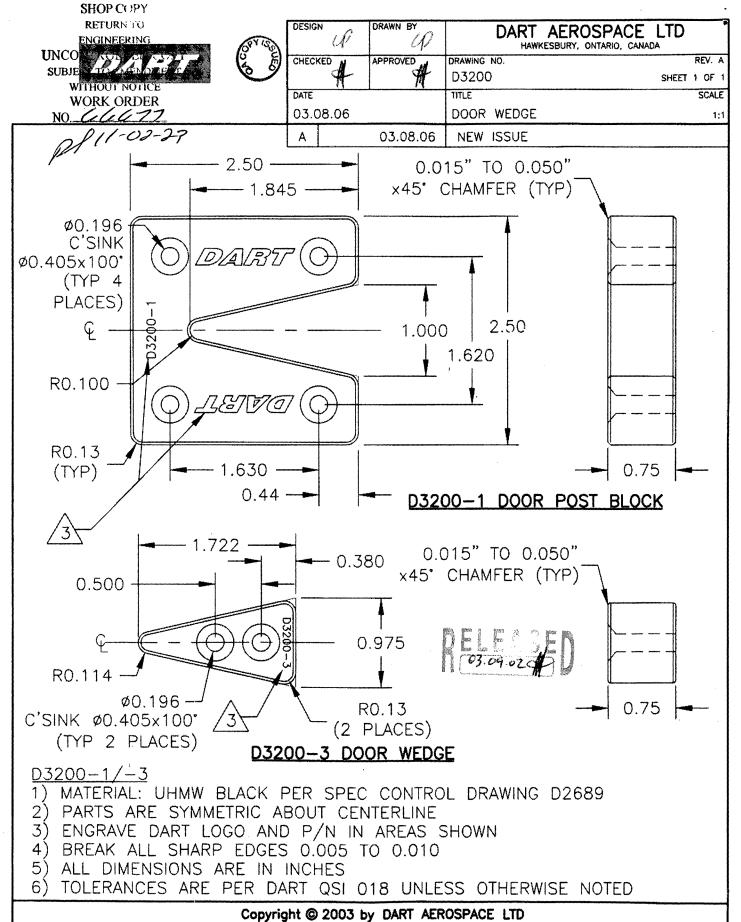
DART AEROSPACE LTD	Work Order:	46677
Description: Door Wedge	Part Number:	D3200-3
Inspection Dwa: D3200 Rev: A		Page 1 of 1

	FIRS	Γ ARTICLE IN	NSPECTI	ON CH	ECKLIST		
	X	First Arti	cle	Prot	totype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		omments
Ø0.196	+0.005/-0.000	-196			Vern shi	3	
0.405 x 100°	+/-0.010	.405X/00°			i		
0.500	+/-0.010	.500	/				
1.722	+/-0.010	1.720					
0.380	+/-0.010	380					
0.975	+/-0.010	.975	/				
0.750	+/-0.030	7119					
0.015 - 0.050	N/A	.045X+					
							.,
,						_	
				_			
						,	
		· · · · · · · · · · · · · · · · · · ·					
Measured by:	<u>SL.</u>	Audited by:	277		Prototype A		N/A
Date:	11/03/23	Date: /	1/3/25			Date:	N/A
Rev Date	Change					Revised by	Approved

	Rev	Date	Change		Revised, by	Approved
Ī	A	03.11.12	New Issue	P/O D412-698-015	KJ/RF ↔	· +
					· ·	

W/O:			WORK ORDER (CHANGES		- ***		
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		· · · · · · · · · · · · · · · · · · ·						
Part No		PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:	
			Disposition:					

Dog	scription of NC		Corrective Action Section B		Verification	Approval	Approval
EP Des	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
		Section A	Section A	Section A Initial Action Decomption	Section A Thinkian Action Description	Section A mindi Addion bedoniphion Section C	Section A Initial Action becomption Section C Chief Eng



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W/O:		WORK ORDER C	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
٠			·									
							. /					
						<u> </u>						

Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector
				-				
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e .							-	
*								
NOTE: D	ate & initial	all entries						_